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# Suitability of Indian Finger Millet for malting: A Pilot Study

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#### **Abstract**

Forty-six finger millet genotypes including 23 released varieties grown across the country were evaluated for grain and malt quality traits for two consecutive years to identify suitable genotypes for quality malt extraction. The grain protein content of genotypes varied from 5.6-10.6 in first year and 6.1-12.0 in the second year. All the finger millet genotypes showed high malt yield in both the years of evaluation. Best genotype for Hot Water Extract (HWE) was VL 348 (61.3%) in first year and IE 518 (60.5%), VHC 3766 (60.3%), VL 352 (64.1%), VL 384 (66.0%) were in second year. Overall, the results indicated that although variability is present in finger millet genotypes for malt quality traits, it may need separate breeding programme to select genotypes for malt with superior malting quality.

**Keywords:** *Eleusine coracana*, Finger Millet, Hot water extract, Malt yield, Protein content

#### 1. Introduction

Millets are the excellent source of essential nutrients; they are also called as 'nutritious cereals. The Indian Millets are nutritionally superior to wheat and rice as they are rich in protein, vitamins, and minerals. They are also glutenfree and have a low glycemic index, making them ideal for people with celiac disease or diabetes (Kumari et al., 2024). India is the world's largest producer of millets with a share of 38.4% of world's production (FAO, 2023). Among Millets, Finger millet (*Eleusine coracana* L.) is an important crop in Asia and Africa and has wide adaptability ranging from coastal areas to Himalayan region. It is mostly used in the production of traditional foods with very limited industrial application in bakery industry. The finger millet grains are rich source of minerals, dietary fibre, and essential amino acids (Murungweni et al., 2025; Kalsi et al., 2023; Sood et al., 2019; Sood et al., 2017; Sood et al., 2016). These grains can be stored for years together without any damage. Due to lack of industrial application, the crop grains do not fetch premium price and there is decreased interest among farming community for

cultivation of these crops. Bringing back these grains in daily food routine due to easy availability of wheat and rice at cheaper price under public distribution system in India is also challenging. Therefore, alternative uses of this nutritionally important crops need to be investigated and one of the potential alternative uses could be use of finger millet grains in malting industry (Sahoo et al., 2024). Finger millet and other cereals have been used to brew traditional opaque beer since time immemorial in Asia and Africa (Nout and Davies, 1982; Usai et al., 2013; Kubo, 2016; Pathare et al., 2025). Brewing of local traditional opaque beer using finger millet malt is significant in many countries including India and Nepal (Karki and Kharel, 2013). Opaque beer production involves both lactic acid and alcoholic fermentation stages and takes about 5 to 7 days to brew depending on temperature. It could be a potential substitute for production of gluten free malt especially for celiac patients (Rubio-Floresand Serena-Saldivar, 2016; Murungweni et al., 2025). Therefore, there is need to identify varieties or genotypes suitable



for processing and value addition in order to enhance the income of stakeholders. There are number of grain and malt traits identified in barley, which are considered essential or important by malting and brewing industries. In barley minimum standards for grain and malt traits have been finalized in order to classify them into malt and non-malt types. However, there is no fixed criterion in case of finger millet for classifying the genotypes as malt or non-malt types. However, in case of finger millet, there is no categorization of genotypes for malt quality. The germplasm has not been characterized for malt quality in order to use the selected parental lines for breeding malt type finger millet genotypes. Quantitative genetic studies are useful in making decisions on selection of lines for desired traits. Genetic diversity studies help in clustering of germplasm into different groups and also indicate the extent of diversity in the material. Moreover, the malt

quality characteristics in finger millet are not well defined. Therefore, malt quality traits standardized for barley were used for evaluation of finger millet genotypes in the present study. The present study, therefore, was conducted to identify suitable finger millet genotypes for malting purpose among all varieties and elite lines of finger millet.

# 2. Materials and Methods

Forty-six finger millet genotypes including 23 released varieties across India, elite breeding lines and germplasm collections were taken in the present study (Table 1). All these were grown under standard package & practices at ICAR-VPKAS, Almora. The crop was harvested at maturity and grain samples of these genotypes were evaluated for grain and malt quality traits at ICAR-IIWBR, Karnal utilizing the standard methods standardized for barley grains.

**Table 1.** Finger millet genotypes along with their origin/type, source and area of adaptation

| S. No. | Sample ID | Origin/ type             | Source                              | Area of adaptation |
|--------|-----------|--------------------------|-------------------------------------|--------------------|
| 1      | GPHCPB 31 | Local germplasm          | GBPUA&T, Pantnagar                  | Uttarakhand hills  |
| 2      | GPHCPB 45 | Local germplasm          | GBPUA&T, Pantnagar                  | Uttarakhand hills  |
| 3      | GPHCPB 52 | Local germplasm          | GBPUA&T, Pantnagar                  | Uttarakhand hills  |
| 4      | GPU 26    | Released variety         | PC unit, AICSMIP, UAS,<br>Bengaluru | Karnataka          |
| 5      | GPU 28    | Popular Released variety | PC unit, AICSMIP, UAS,<br>Bengaluru | Karnataka          |
| 6      | GPU 45    | Released Variety         | PC unit, AICSMIP, UAS,<br>Bengaluru | Karnataka          |
| 7      | GPU 48    | Released Variety         | PC unit, AICSMIP, UAS,<br>Bengaluru | Karnataka          |
| 8      | GPU 67    | Released Variety         | PC unit, AICSMIP, UAS,<br>Bengaluru | Karnataka          |
| 9      | IE 2710   | Malawi                   | ICRISAT                             | Africa             |
| 10     | IE 4491   | Zimbabwe                 | ICRISAT                             | Africa             |
| 11     | IE 4570   | Zimbabwe                 | ICRISAT                             | Africa             |
| 12     | IE 4797   | Maldives                 | ICRISAT                             | Maldives           |
| 13     | IE 5066   | Senegal                  | ICRISAT                             | Africa             |
| 14     | IE 518    | India                    | ICRISAT                             | India              |
| 15     | IE 6059   | Nepal                    | ICRISAT                             | Nepal              |
| 16     | IE 6337   | Zimbabwe                 | ICRISAT                             | Africa             |
| 17     | IE 7320   | -                        | ICRISAT                             | -                  |
| 18     | PRM 1     | Released variety         | GBPUA&T, Pantnagar                  | Uttarakhand hills  |



| 19 | PRM 801  | Released variety         | GBPUA&T, Pantnagar   | Uttarakhand hills                         |
|----|----------|--------------------------|----------------------|---|
| 20 | VHC 3568 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 21 | VHC 3569 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 22 | VHC 3570 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 23 | VHC 3575 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 24 | VHC 3610 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 25 | VHC 3771 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 26 | VHC 3803 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 27 | VHC 3873 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 28 | VHC 3876 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 29 | VHC 3962 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 30 | VHC 3970 | Local germplasm          | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 31 | VL 146   | Released variety         | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 32 | VL 149   | Popular Released variety | ICAR-VPKAS, Almora   | All finger millet growing states of India |
| 33 | VL 315   | Released variety         | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 34 | VL 324   | Popular Released variety | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 35 | VL 340   | Advanced breeding line   | ICAR-VPKAS, Almora   | -   |
| 36 | VL 347   | Released variety         | ICAR-VPKAS, Almora   | All finger millet growing states of India |
| 37 | VL 348   | Released variety         | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 38 | VL 352   | Popular Released variety | ICAR-VPKAS, Almora   | All finger millet growing states of India |
| 39 | VL 367   | Advanced breeding line   | ICAR-VPKAS, Almora   | -   |
| 40 | VL 376   | Released variety         | ICAR-VPKAS, Almora   | All finger millet growing states of India |
| 41 | VL 379   | Released variety         | ICAR-VPKAS, Almora   | Northern and Central states of India      |
| 42 | VL 382   | Released variety         | ICAR-VPKAS, Almora   | Uttarakhand hills                         |
| 43 | VL 384   | Advanced breeding line   | ICAR-VPKAS, Almora   | -   |
| 44 | VL 501   | Advanced breeding line   | ICAR-VPKAS, Almora   | -   |
| 45 | VL 502   | Advanced breeding line   | ICAR-VPKAS, Almora   | -   |
| 46 | VR 708   | Popular Released variety | ARS, Vizianagram, AP | All finger millet growing states of India |
|    |          |                          |                      |   |

Grain Traits: The thousand grain weight (TGW) of grains was taken utilizing the equipment seed counter (Pfeuffer make), test weight/grain density/hectolitre weight was measured in kg/hl as weight of one hectolitre grains using test weight instrument developed by IIWBR, Karnal and crude protein content was estimated using Kjeldahl's

method and by using the multiplication factor as per EBC Analytica IV 2003.

**Malt preparation:** Finger millet grain samples (100g) of each genotype were malted using automatic micro malting system (Joe White make, Australia), with slight modifications due to germination time differences with



barley. Grains were malted as per the protocol of Narwal et al (2016) and details are given in the table below. In nutshell, the malting was carried out in three stages of steeping, germination and kilning. Total period of 36 hours was given for steeping (comprising of 8 hrs water dip, 10 hrs air rest, 6hrs water dip and then 12 hrs air rest), 60 hrs for germination and 24 hrs for kilning. The temperatures of each stage are as below:

| Step        | Duration (hours) | Temperature (°C) |
|-------------|------------------|------------------|
|             | 8                | 18               |
| Staaning    | 10               | 18               |
| Steeping    | 6                | 18               |
|             | 12               | 18               |
|             | 24               | 18               |
| Germination | 24               | 17               |
|             | 12               | 16               |
|             | 2                | 30               |
|             | 3                | 45               |
|             | 3                | 50               |
|             | 3                | 55               |
| Kilning     | 3                | 60               |
|             | 3                | 65               |
|             | 3                | 70               |
|             | 3                | 75               |
|             | 1                | 80               |

After completion of micro-malting the malt after removal of dried rootlets was stored at room temperature in plastic interlocking envelopes to avoid moisture uptake by the malt. The malt thus obtained from each genotype was analysed for the different malt quality traits as per EBC Analytica IV 2003. The malt yield was calculated after weighing the material after removal of rootlets. The malt was then grounded in Buhler Mill using fine grinding setting and mashing was done in IEC make Mashing Bath (Australia) as per EBC protocol. The extract was filtered through Whatman No. 2555 ½ filter paper to calculate filtration rate as ml per hour. The hot water extract or malt extract was determined as per EBC protocol using specific gravity method. Besides the hot water extract (HWE), wort colour, pH and saccharification rates were determined (Kumar et al., 2022).

## 2.1. Statistical analysis

Basic statistics and correlation analysis was performed in SPSS software (SPSS version 20, SPSS Inc., Chicago, IL,

USA). The cluster analysis was performed in DARwin 6.0 (Perrierand Jacquemoud-Collet, 2006).

#### 3. Results and Discussion

Although there are numerous grain and malt parameters important in barley, however, amongst them hot water extract (HWE) is of paramount importance for industrial use (Verma et al., 2008; Kumar et al., 2013; Kumar et al., 2022;). There are several uses of millet-based malts, especially in case gluten free products (Malleshia et al., 2025), however little or no information was available on the genetic diversity for malting quality traits as well as on the sources of important quality traits in finger millet genotypes of India. It is therefore important to study the genetic diversity for different grain and malt quality traits in different finger millet varieties and to identify the best malting finger millet genotypes. Moisture content affects the grain quality and germination capacity. Moisture level needs to be low enough (<12%) to inactivate the enzymes involved in seed germination and growth of diseases (Kumar et al., 2013). All the finger millet samples were thus oven dried to a moisture level of around 10 per cent for further analysis.

The range of variation for grain as well as malt traits observed during both the years of study is presented in Table 2 and 3. All the finger millet genotypes showed high malt yield in both the years of evaluation. The malt yield recovery was high in finger millet but it requires precise analysis as it was difficult to remove the roots from each and every grain of finger millet due to its very small size. Therefore, malt yield recovery needs more observations and specific instrument in case of finger millet. The hot water extract (HWE)percentage varied from 41.0-61.3 in 2015 to 40.5-66.0 in 2016. The average value was 45.93 and 47.59% in 2015 and 2016, respectively. Singh et al. (2018) however observed higher range of 42.7 to 73.5% under different malting conditions. None of the finger millet genotypes had more than 80% HWE value however, VL 348 (61.3%) in 2015 and IE 518 (60.5%), VHC 3766 (60.3%), VL 352 (64.1%), VL 384 (66.0%) in 2016 were the best genotypes. Nine genotypes in 2015 and 34 in 2016 had high filtration rate of more than 250 ml/hr (Table 2 & 3). High wort filtration rate of 250 ml/hr is desirable in brewing industry (Kumar et al., 2022).



Table 2. Grain and malt trait analysis of different finger millet genotypes grown in first year

| S. No. | Sample ID        | Test Wt<br>(kg/hl) | TGW<br>(g) | Grain<br>Protein<br>(%) | Malt<br>yield (%) | Filtration<br>rate (ml/<br>hr) | HWE<br>(%<br>dwb) | Wort<br>colour | Wort<br>pH | Sach.<br>rate<br>(min) |
|--------|------------------|--------------------|------------|-------------------------|-------------------|--------------------------------|-------------------|----------------|------------|------------------------|
| 1      | <b>GPHCPB</b> 31 | 76.6               | 2          | 8.4                     | 85.6              | 240                            | 53.2              | 6              | 6          | 10                     |
| 2      | GPHCPB 45        | 70.6               | 2.5        | 8.2                     | 86.4              | 245                            | 52.4              | 6              | 6.1        | 10                     |
| 3      | GPHCPB 52        | 70.6               | 2.3        | 7.4                     | 86.9              | 275                            | 46.3              | 6              | 6.1        | 10                     |
| 4      | <b>GPU</b> 28    | 62.9               | 2.2        | 7.6                     | 84.3              | 120                            | 44.3              | 6              | 5.8        | 5                      |
| 5      | <b>GPU</b> 45    | 74.7               | 2.8        | 8.3                     | 85.5              | 205                            | 51.8              | 6              | 6          | 5                      |
| 6      | GPU 48           | 70.3               | 3.5        | 10.3                    | 86.8              | 190                            | 42.6              | 6              | 6          | 10                     |
| 7      | GPU 67           | 67.9               | 2.3        | 7.5                     | 84.9              | 245                            | 59.2              | 6              | 6          | 10                     |
| 8      | IE 2710          | 71.1               | 2.8        | 7.7                     | 83.1              | 180                            | 42.5              | 6              | 6          | 5                      |
| 9      | IE 4491          | 73.1               | 2          | 8.9                     | 86.2              | 220                            | 43.8              | 5              | 5.8        | 5                      |
| 10     | IE 4570          | 67.4               | 2.4        | 6.6                     | 82.5              | 180                            | 43.3              | 6              | 6.1        | 10                     |
| 11     | IE 4797          | 70.4               | 1.5        | 10.3                    | 84.1              | 250                            | 42.9              | 6              | 6          | 5                      |
| 12     | IE 5066          | 61.8               | 1.6        | 9                       | 82.2              | 265                            | 44.7              | 6              | 6.1        | 10                     |
| 13     | IE 518           | 69.8               | 2.3        | 6.9                     | 88.3              | 275                            | 53.8              | 6              | 6.3        | 10                     |
| 14     | IE 6059          | 74.8               | 1.2        | 8.3                     | 83.3              | 240                            | 41                | 5              | 6.1        | 10                     |
| 15     | IE 6337          | 69.7               | 2.2        | 8.1                     | 85.3              | 240                            | 45.2              | 5              | 6          | 10                     |
| 16     | IE 7320          | 69.7               | 1.4        | 8.8                     | 84.8              | 250                            | 44                | 6              | 6.1        | 5                      |
| 17     | PRM 1            | 72.7               | 3.2        | 8.9                     | 83.9              | 250                            | 46                | 6              | 6.5        | 5                      |
| 18     | PRM 801          | 68.2               | 2.1        | 7.8                     | 85.7              | 80                             | 44.8              | 5.5            | 6.9        | 10                     |
| 19     | VHC 3568         | 76.3               | 2.5        | 7.5                     | 90.3              | 260                            | 44.5              | 5              | 6.2        | 5                      |
| 20     | VHC 3569         | 63                 | 2.1        | 8.2                     | 87                | 220                            | 43.5              | 5.5            | 6.4        | 5                      |
| 21     | VHC 3570         | 64.7               | 1          | 9.6                     | 84.9              | 185                            | 48.7              | 6              | 6.1        | 5                      |
| 22     | VHC 3575         | 70.8               | 2.2        | 8.7                     | 85.9              | 225                            | 44.3              | 2.5            | 6          | 5                      |
| 23     | VHC 3610         | 63.5               | 2          | 7.4                     | 88.4              | 240                            | 53.8              | 2              | 5.3        | 10                     |
| 24     | VHC 3771         | 77.2               | 1.7        | 7.2                     | 86.4              | 270                            | 41.9              | 5.5            | 6.1        | 10                     |
| 25     | VHC 3803         | 67                 | 1.8        | 7.4                     | 88.5              | 215                            | 46.8              | 6              | 5.8        | 5                      |
| 26     | VHC 3873         | 62.6               | 1.7        | 5.6                     | 83.3              | 105                            | 42.5              | 4              | 6          | 10                     |
| 27     | VHC 3876         | 67.8               | 2.4        | 10.6                    | 86.3              | 230                            | 42.8              | 5.5            | 6.4        | 10                     |
| 28     | VHC 3962         | 71.3               | 2.3        | 6.3                     | 88.5              | 260                            | 47.6              | 5              | 6          | 5                      |
| 29     | VHC 3970         | 73.5               | 2.2        | 9.1                     | 83.4              | 280                            | 41.7              | 6              | 5.7        | 5                      |
| 30     | VL 146           | 64.3               | 2.8        | 7.4                     | 86.7              | 260                            | 42                | 6              | 6.3        | 10                     |
| 31     | VL 149           | 70.2               | 1.9        | 9.3                     | 85.4              | 270                            | 42.9              | 6              | 6.3        | 5                      |
| 32     | VL 315           | 67.5               | 2.3        | 6.7                     | 87.9              | 270                            | 42.1              | 2              | 6.4        | 5                      |
| 33     | VL 324           | 68.7               | 2.5        | 8.6                     | 86                | 215                            | 43                | 2              | 5.9        | 5                      |
| 34     | VL 340           | 75.4               | 2.3        | 7.5                     | 88                | 250                            | 41.9              | 2              | 5.3        | 5                      |
| 35     | VL 347           | 71.8               | 2.2        | 7.2                     | 87.5              | 275                            | 47.9              | 6              | 6.3        | 10                     |



| 36 | VL 348         | 73.8      | 1.9     | 8.9      | 86.6      | 260    | 61.3    | 6       | 6.4     | 10       |
|----|----------------|-----------|---------|----------|-----------|--------|---------|---------|---------|----------|
| 37 | <b>V</b> L 352 | 68.6      | 2.2     | 7.5      | 82.3      | 265    | 45.5    | 6       | 5.5     | 10       |
| 38 | <b>VL</b> 367  | 68.1      | 1.7     | 6.6      | 81.3      | 240    | 42      | 2       | 6.3     | 10       |
| 39 | VL 376         | 68.8      | 2.3     | 7        | 89.4      | 210    | 48.7    | 2.5     | 5.5     | 10       |
| 40 | <b>VL</b> 379  | 70.1      | 1.7     | 6.1      | 87        | 210    | 47.4    | 2       | 5.3     | 10       |
| 41 | VL 382         | 72.6      | 2.1     | 7.3      | 89.9      | 285    | 44.3    | 2       | 6       | 10       |
| 42 | <b>VL</b> 384  | 68.6      | 1.9     | 8.5      | 87.7      | 245    | 43.1    | 6       | 6.1     | 10       |
| 43 | VL 501         | 70.2      | 2.6     | 9.2      | 87.3      | 265    | 48      | 2       | 6.3     | 10       |
| 44 | <b>V</b> L 502 | 68.2      | 2       | 6.9      | 86.2      | 190    | 43.3    | 6       | 6.4     | 10       |
| 45 | VR 708         | 70.2      | 1.8     | 7        | 88.8      | 245    | 43.8    | 5.5     | 5.9     | 5        |
|    | Mean           | 69.8      | 2.09    | 7.98     | 85.93     | 231    | 45.93   | 4.96    | 5.96    | 7.89     |
|    | Range          | 61.8-77.2 | 1.0-3.5 | 5.6-10.6 | 81.3-90.3 | 80-285 | 41-61.3 | 2.0-6.0 | 5.3-6.9 | 5.0-10.0 |
|    | STDEV          | 3.78      | 0.52    | 1.14     | 2.21      | 45.02  | 4.61    | 1.65    | 0.3     | 2.5      |

Table 3. Grain and malt trait analysis of different finger millet genotypes grown in second year

| S.<br>No. | Sample ID        | Test Wt<br>(kg/hl) | TGW<br>(g) | Grain<br>Protein<br>(%) | Malt<br>yield<br>(%) | Filtration<br>rate (ml/<br>hr) | HWE<br>(% dwb) | Wort<br>colour | Wort<br>pH | Sach.<br>rate<br>(min) |
|-----------|------------------|--------------------|------------|-------------------------|----------------------|--------------------------------|----------------|----------------|------------|------------------------|
| 1         | <b>GPHCPB</b> 31 | 68.3               | 2.2        | 8.4                     | 81.8                 | 270                            | 51.6           | 6              | 6.4        | 5                      |
| 2         | GPHCPB 45        | 69.3               | 2.5        | 10.3                    | 84.7                 | 270                            | 43.1           | 6              | 6.3        | 5                      |
| 3         | GPHCPB 52        | 72.9               | 2.3        | 8.2                     | 82.8                 | 305                            | 41.7           | 5.5            | 6.5        | 5                      |
| 4         | <b>GPU</b> 26    | 69.2               | 2.5        | 7.2                     | 82.6                 | 255                            | 40.8           | 6              | 6.5        | 5                      |
| 5         | <b>GPU</b> 28    | 66.7               | 2.8        | 7.4                     | 81.3                 | 255                            | 41.5           | 6              | 6.6        | 5                      |
| 6         | <b>GPU</b> 45    | 64.5               | 2.9        | 7.7                     | 82.1                 | 250                            | 47.6           | 4.5            | 6.6        | 5                      |
| 7         | <b>GPU</b> 48    | 68.2               | 2          | 6.2                     | 83.4                 | 245                            | 53.2           | 6              | 6.6        | 5                      |
| 8         | <b>GPU</b> 67    | 65.1               | 2.3        | 7.6                     | 81.2                 | 255                            | 46.9           | 6              | 6.3        | 5                      |
| 9         | IE 2043          | 64.3               | 2.8        | 8                       | 80.5                 | 275                            | 40.7           | 6              | 6.6        | 5                      |
| 10        | IE 2710          | 65.6               | 3.2        | 7.5                     | 82.1                 | 256                            | 52.5           | 6              | 6.6        | 5                      |
| 11        | IE 4028          | 64.3               | 3          | 7.3                     | 83.3                 | 260                            | 40.9           | 6              | 6.6        | 5                      |
| 12        | IE 4570          | 64.5               | 2.4        | 7.9                     | 81.1                 | 275                            | 41.3           | 6              | 6.3        | 5                      |
| 13        | IE 4646          | 65.7               | 2.4        | 8.3                     | 77.3                 | 285                            | 40.5           | 6              | 6.5        | 5                      |
| 14        | IE 4673          | 64.7               | 2.5        | 8.8                     | 85.6                 | 260                            | 40.9           | 6              | 6.7        | 5                      |
| 15        | IE 518           | 73.5               | 2.4        | 7                       | 78.1                 | 290                            | 60.5           | 2              | 6.5        | 5                      |
| 16        | IE 5537          | 71.5               | 3.3        | 6.7                     | 79.1                 | 240                            | 45.9           | 6              | 6.4        | 5                      |
| 17        | IE 6221          | 63.3               | 2.2        | 9.4                     | 80.7                 | 290                            | 41             | 6              | 6.6        | 5                      |
| 18        | IE 7079          | 66.2               | 2.5        | 7.9                     | 82.1                 | 250                            | 42.8           | 6              | 6.5        | 5                      |
| 19        | PRM 1            | 63.2               | 2.6        | 8.3                     | 81.8                 | 240                            | 49.6           | 6              | 6.7        | 5                      |
| 20        | PRM 801          | 60.8               | 2.2        | 10.1                    | 83.5                 | 275                            | 44.5           | 6              | 6.5        | 5                      |
| 21        | VHC 3569         | 72.7               | 2.5        | 12                      | 77.3                 | 260                            | 48.3           | 3.5            | 6          | 5                      |
| 22        | VHC 3597         | 74.8               | 2.8        | 8.9                     | 84.3                 | 275                            | 50.9           | 5              | 5.9        | 5                      |
| 23        | VHC 3610         | 69.9               | 2.1        | 7.3                     | 84.5                 | 265                            | 49.7           | 2              | 6.5        | 5                      |



| 24 | VHC 3752       | 63.9      | 2.4     | 8.2      | 84.4      | 240    | 50.9      | 4       | 6.2     | 5 |
|----|----------------|-----------|---------|----------|-----------|--------|-----------|---------|---------|---|
| 25 | VHC 3766       | 69.5      | 2.3     | 6.7      | 78.9      | 275    | 60.3      | 5.5     | 6       | 5 |
| 26 | VHC 3803       | 61.2      | 3.1     | 7        | 78.6      | 260    | 49.9      | 5.5     | 6       | 5 |
| 27 | VHC 3852       | 68.7      | 2.3     | 6.9      | 78.4      | 195    | 41.6      | 2.5     | 6.1     | 5 |
| 28 | VHC 3917       | 68.7      | 2       | 7.7      | 80.7      | 230    | 49.4      | 2       | 6       | 5 |
| 29 | VHC 3930       | 59.9      | 2.6     | 8.5      | 76.8      | 220    | 53.9      | 5.5     | 6.1     | 5 |
| 30 | VHC 3962       | 75.6      | 2.6     | 8.2      | 83.4      | 285    | 49.6      | 2.5     | 6       | 5 |
| 31 | VL 146         | 68.6      | 2       | 8.4      | 82.7      | 190    | 44.6      | 5.5     | 6.3     | 5 |
| 32 | <b>V</b> L 149 | 68.2      | 2.6     | 7.7      | 79.3      | 235    | 42.2      | 6       | 6.6     | 5 |
| 33 | <b>V</b> L 315 | 63.1      | 2.7     | 6.8      | 86.7      | 260    | 44.3      | 2       | 6.6     | 5 |
| 34 | <b>V</b> L 324 | 70.5      | 3.2     | 7.6      | 84.7      | 260    | 42.7      | 2       | 6.5     | 5 |
| 35 | <b>V</b> L 340 | 76.3      | 2.9     | 7.1      | 86.5      | 270    | 44.1      | 5       | 6.5     | 5 |
| 36 | <b>V</b> L 347 | 69.2      | 2.6     | 9.4      | 61.6      | 295    | 53.2      | 2       | 6.6     | 5 |
| 37 | <b>VL</b> 348  | 74.7      | 3.2     | 8.5      | 84.3      | 275    | 53.4      | 2       | 6.5     | 5 |
| 38 | VL~352         | 74        | 2.2     | 6.1      | 87.3      | 265    | 64.1      | 2       | 6.3     | 5 |
| 39 | <b>V</b> L 367 | 69.4      | 2.5     | 7.5      | 67.8      | 275    | 41.2      | 2       | 6.6     | 5 |
| 40 | <b>V</b> L 376 | 66.6      | 2.3     | 7.7      | 80.3      | 265    | 40.9      | 2       | 6.3     | 5 |
| 41 | <b>V</b> L 379 | 63.7      | 3.3     | 9.8      | 63.3      | 280    | 48        | 2       | 6.3     | 5 |
| 42 | VL~382         | 70.4      | 2.9     | 6.8      | 84.2      | 135    | 41.9      | 2       | 6.5     | 5 |
| 43 | <b>V</b> L 384 | 76.5      | 1.9     | 9.9      | 82.7      | 280    | 66        | 2       | 6.5     | 5 |
| 44 | <b>V</b> L 501 | 70.5      | 2.8     | 9.1      | 81.8      | 105    | 51.6      | 2       | 6.7     | 5 |
| 45 | m VL~502       | 62.3      | 2.3     | 7        | 81.1      | 80     | 44.3      | 2       | 6.5     | 5 |
| 46 | VR 708         | 70.3      | 2.6     | 9.8      | 74.4      | 295    | 54.4      | 6       | 5.8     | 5 |
|    | Mean           | 68.04     | 2.46    | 8.04     | 80.63     | 251.54 | 47.59     | 4.35    | 6.3     | 5 |
|    | Range          | 59.9-76.5 | 1.9-3.3 | 6.1-12.0 | 61.6-87.3 | 80-305 | 40.5-66.0 | 2.0-6.0 | 5.8-6.7 |   |
|    | STDEV          | 4.37      | 0.5     | 1.19     | 5.21      | 45.46  | 6.46      | 1.88    | 0.47    |   |
|    |                |           |         |          |           |        |           |         |         |   |

The grains used for malting should be uniform and plump to allow for consistent processing and high malt yield. In finger millet, the grain size is small and grains at the top and bottom of the panicle are variable in size. To access shape and size, test weight and thousand grain weight were measured for all the genotypes (Table 2). Test weight (kg/hl) and thousand grain weight (g) varied from 61.8-77.2 and 1.0-3.5 in 2015 to 59.9-76.5 and 1.9-3.3 in 2016, and with maximum test weight in VHC 3771, VL 384 and TGW in GPU 48 and VL 379 (Table 2&3). Verma*et al.* (2008) have suggested that hectolitre weight can be effectively used to shortlist the material in initial screening of large number of breeding lines in early generations for breeding malting barley.

Protein content is another important parameter in selection for malt quality. It is known that high protein genotypes result in low malt extract. Very low protein content too is undesirable due to lack of enzymes necessary for breakdown of starch during brewing (Kumar *et al.*, 2013; Kumar *et al.*, 2022). In finger millet the grain protein content varied from 5.6-10.6% in 2015 and 6.1-12.0% in 2016 (Table 2& 3). Most of the genotypes however had moderate protein content. High malt extract and moderate protein content renders the genotypes acceptable for industrial use.

The correlations among different traits showed that filtration rate in 2015 and HWE in 2016 had highly significant positive correlation with test weight (Table 4). These all traits need to be improved individually to improve the malt quality of finger millet.



**Table 4.** Correlation among grain and malt traits in finger millet

|                         | Test Wt<br>(kg/hl) | TGW<br>(g) | Grain<br>Protein (%) | Malt<br>yield (%) | Filtration rate (ml/hr) | HWE<br>(% dwb) | Wort<br>colour | Wort<br>pH |
|-------------------------|--------------------|------------|----------------------|-------------------|-------------------------|----------------|----------------|------------|
| Test Wt (kg/hl)         |                    | 0.044      | 0.073                | 0.219             | 0.408**                 | 0.090          | 0.006          | -0.028     |
| TGW (g)                 | -0.019             |            | 0.081                | 0.085             | -0.058                  | -0.017         | 0.032          | 0.026      |
| Grain Protein (%)       | 0.030              | -0.034     |                      | -0.236            | 0.040                   | -0.039         | 0.241          | 0.198      |
| Malt yield* (%)         | 0.121              | -0.129     | -0.301               |                   | 0.250                   | 0.229          | -0.244         | -0.177     |
| Filtration rate (ml/hr) | 0.181              | -0.055     | 0.209                | -0.165            |                         | 0.145          | -0.065         | -0.268     |
| HWE (% dwb)             | 0.378**            | 0.005      | 0.014                | -0.041            | 0.117                   |                | 0.098          | -0.101     |
| Wort colour             | -0.349             | -0.030     | 0.033                | 0.162             | 0.236                   | -0.256         |                | 0.458**    |
| Wort pH                 | -0.324             | 0.342*     | -0.066               | -0.099            | -0.022                  | -0.186         | 0.130          |            |

<sup>\*-</sup>Significant at P < 0.05; \*\*-Significant at P < 0.01 (1-tailed test)

Cluster analysis of genotypes for malt traits showed distribution of genotypes into two major clusters in both the evaluation years (Fig. 1 & 2). The second cluster was again divided into two sub-clusters. Varieties, advanced breeding lines, local hill collections as well as African accessions were all scattered in all the sub clusters of clusters 2, whereas cluster 1 contained only advanced breeding lines and local accessions. The cluster analysis was carried out to see whether any group of genotypes

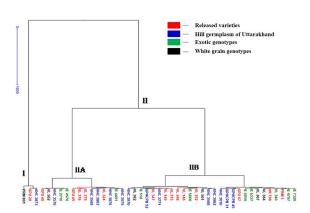


Fig. 1: Clustering of finger millet genotypes based on malt quality traits evaluated in first year

it need separate breeding programme to select genotypes for malt with higher extract value. Grain size in finger millet is too small and bold seeded genotypes will be better suited for malt crop.

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show separate cluster based on malt traits to infer about its superiority or inferiority for malt traits in finger millet. However, no group was better or poor for malt traits and genotypes performed irrespective of their geographic location for malt traits in finger millet. However, the variation for malt quality traits separated the genotypes into two clusters.

Overall, the results indicated that although finger millet could be an alternative potential source for malt making,

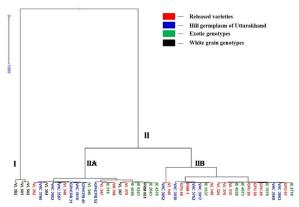


Fig. 2: Clustering of finger millet genotypes based on malt quality traits evaluated in second year

## Authors' contributions

SS and LK conceived and designed the study, SS contributed the material, DK conducted all the biochemical analysis, SS analyzed the data and wrote the draft manuscript, and all authors contributed to editing and approved the final manuscript.

#### **Conflict of Interest**

The authors declare that they do not have any conflict of interest.



# **Ethical Approval**

The article doesn't contain any study involving ethical approval.

# Generative AI or AI/Assisted Technologies use in Manuscript Preparation

No

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